



Industrie Service

Certificate

about the Qualification of the manufacturer for welding steel structures according
to DIN 18800-7:2008-11

Class E

Hereby it is certified that

the company
has for his site in

Bilfinger Noell GmbH
Alfred-Nobel-Str. 20
97080 Würzburg

and the Manufacturing plants

Karl-Ferdinand-Braun-Str. 7, 97080 Würzburg
Rudolf-Diesel-Str. 7, 97209 Veitshöchheim

all required personnel and equipment available to carry out welding work for manufacturing load bearing steel structures in a field of application as mentioned in the following:

Standards/ Regulations

DIN 4132 craneways
DIN 4119 tank structures
DIN 18801 Structural steel in building
DIN 15018 cranes
DIN 18914 Thin-walled cylindrical steel tower silos

Welding processes

(No. of welding process acc. to
DIN EN ISO 4063)

135 MAG welding with solid wire electrode
136 MAG welding with flux cored electrode
141 TIG welding with solid filler material (wire/rod)
111 Manual metal arc welding
783 Drawn arc stud welding with ceramic ferrule
or shielding gas

Base materials

S 235, S 275 and S 355 according to the current edition of the German regulations „Bauregelliste“ and „Anpassungsrichtlinie Stahlbau“; stainless steels according to the current edition of the relevant approval of the German Institute of Civil Engineering (DIBt).

Extensions/ Restrictions

none

Welding Supervisor

(given Name, Name, date of birth,
qualification)

Mr. Steve Möller (IWE)

born on 07.07.1983

Deputy

(given Name, Name, date of birth,
qualification)

Mr. Reiner Schulder (EWE)

born on 29.12.1957

Remarks

none

Validity

from 03-04-2020 until 09-05-2023

No. of certificate

DIN 18800-7/ R-000020976993-20/20/045

Issued on

03rd of April, 2020

Certification Body
Material and Welding Technology



General requirements
see back

Dipl.-Ing. (FH) Andreas Stäblein
Head of Certification Body



EQ2741946

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

General requirements

1. This certificate should be submitted on request or not – either as certified copy or photo copy – to the competent authorities who issue the building permits.
2. This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.
3. Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work. This certificate shall become invalid if the welding supervisor named therein leaves the company.
4. Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.
5. This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.
6. Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

The preconditions to execute the tasks of the test supervisor, including element 1218 are confirmed to Mr. Schulder.